

For further information and sales  
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# BORDAMARK & SERGE

Computer controlled border mark and serge machine

This machine combines five important border production operations into one simple procedure. BordaMark & Serge is capable of double overcast serging of the material. It will then automatically mark the border for later attachment of a mattress handle, mark the border for the venting operation, measure the material to the required length and finally cut the finished border – all in one pre-programmed operation.

## KEY FEATURES

- ◆ High speed three thread overlocking heads
- ◆ Massive memory for border programmes
- ◆ Input facility for size and quantity
- ◆ Vacuum waste removal of trimmed material
- ◆ Material run-out monitoring system
- ◆ Stretch compensation factor control allows for varying degrees of stretch in the material because of filling thickness or material type
- ◆ Border widths from 75mm – 500mm



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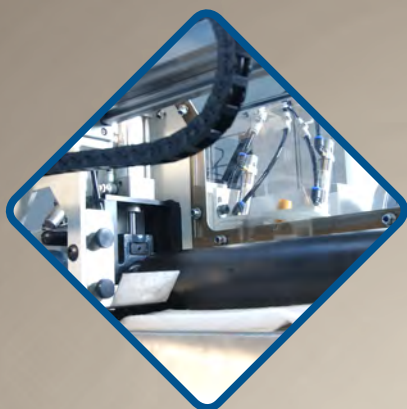


## TECHNICAL SPECIFICATION

## BORDAMARK & SERGE

Computer controlled border mark and serge machine

Cutting



Optional notching



### MORE FEATURES & OPTIONS

- ◆ Wider width machines available
- ◆ Massive memory for border programmes
- ◆ Input facility for size and quantity
- ◆ Material run-out monitoring system

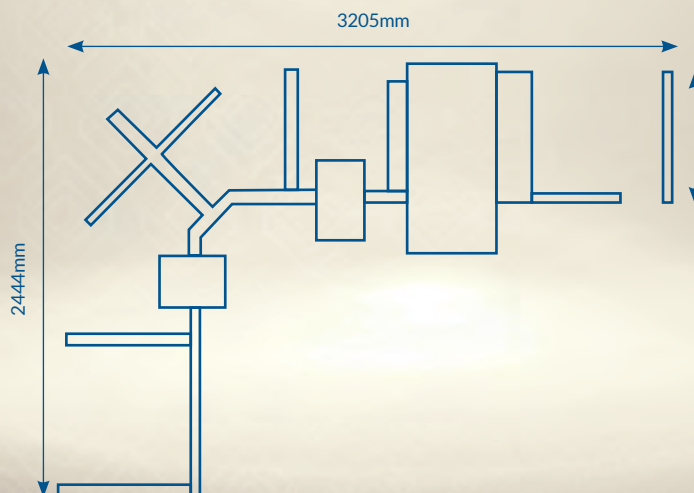
### Sewing & Marking

- Capable of over-locking one side only for divan based borders
- Marks on the reverse edge to accommodate both horizontal and vertical handles
- Selectable facility for the marking of handles or vents, or alternatively both simultaneously
- Thread management system for easy threading and all round access
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### Knife & Rollers

- High speed rotary knife
- Easy sharpening mechanism
- Pneumatic roller opening for easy loading
- Enclosed cutting area with safety sensor
- Slow motion mode for material width adjustment procedure following size change or material changeover

### \*FOOT PLATE DIMENSIONS



\* May vary due to machine options and variations. For Full Automated Border Measure & Cut System see the BordaMark & Serge System

